

MC Stradale [83283 - 99999999]
2016 - CHINA
4700 cc CAMBIOCORSA



Technical Service Department
Servizio Assistenza Tecnica

WORKSHOP MANUAL

Section	09.10 - 1	
Procedure N.	09.10.001 - 02	Time: 2.05 h
Description	COMPLETE FRONT BUMPER -	
Validity	19/02/2016 - RELEASE 130	
Last Modify	N/D	First Release
Linked Procedures		
08.30.001-0	8.30.001 - RH HEADLIGHT COMPLETE-Removal/refitting or replacement	
08.30.002-0	8.30.002 - LH HEADLIGHT COMPLETE-Removal/refitting or replacement	
09.14.001-0	9.14.001 - FRONT UNDERBODY GUARD-Removal/refitting or replacement	

COMPLETE FRONT BUMPER

Removal - refitting

1. Remove the front underbody guard.

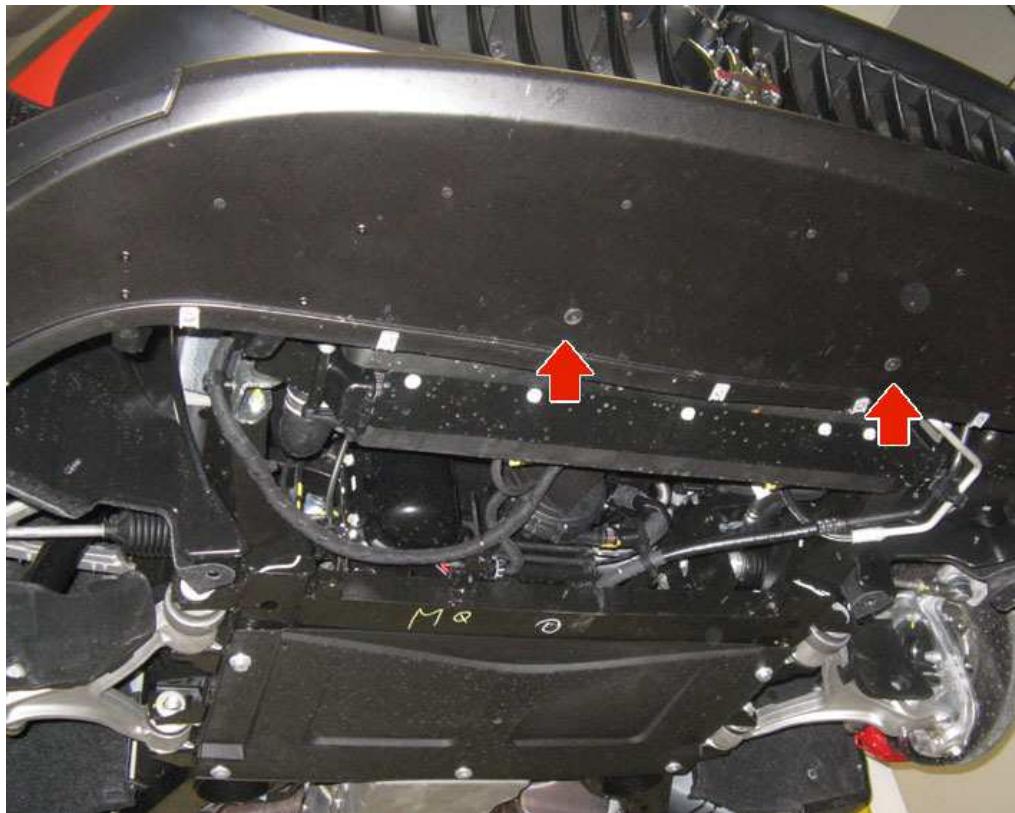
9.14.001 - FRONT UNDERBODY GUARD-Removal/refitting or replacement

2. Remove both the headlight clusters.

8.30.001 - RH HEADLIGHT COMPLETE-Removal/refitting or replacement

8.30.002 - LH HEADLIGHT COMPLETE-Removal/refitting or replacement

3. Undo the lower central screws on the bumper.



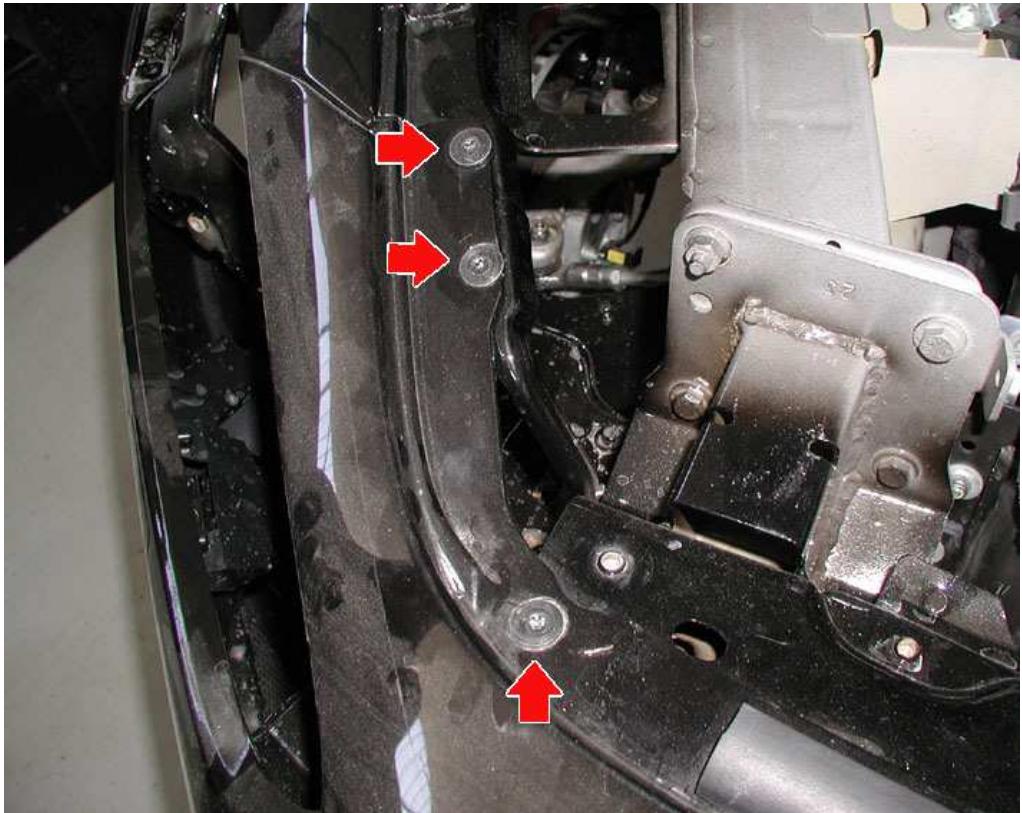
4. Working from the right-hand and left-hand side, undo the lower screws



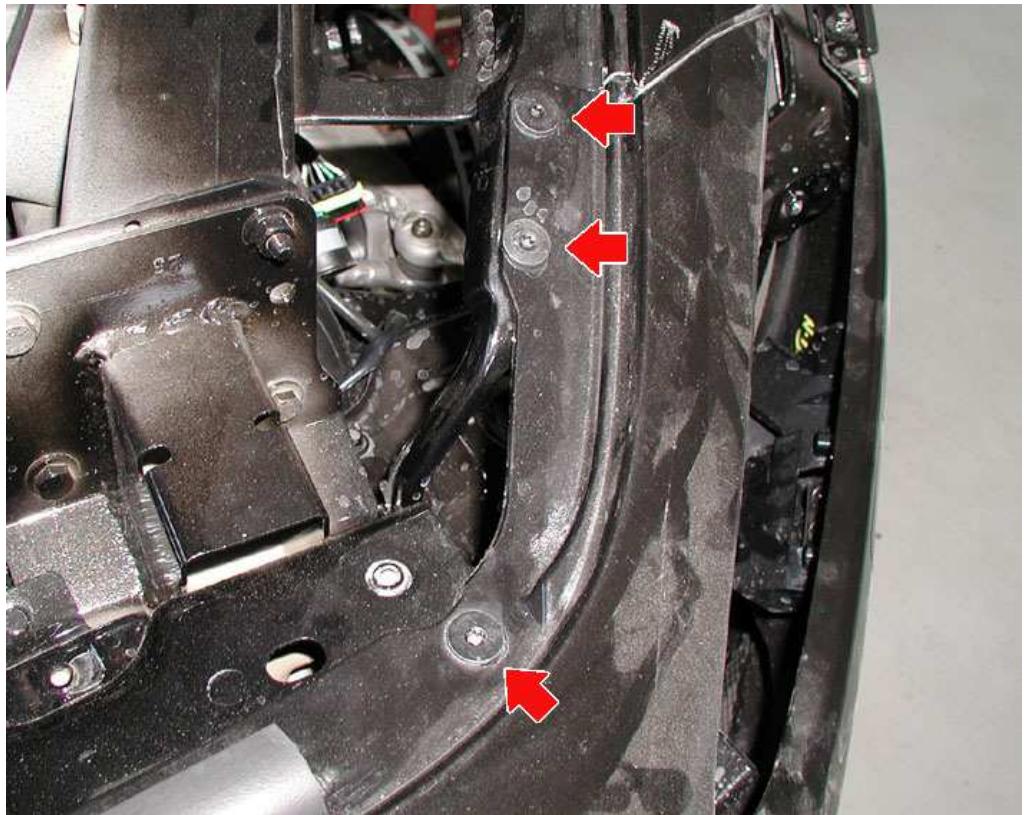
5. Undo the fastening screws on both sides of the mudguard, in the seats of the front light clusters.



6. Undo the screws that fasten the front bumper to the right-hand side mudguard.



7. Undo the screws that fasten the front bumper to the left-hand side mudguard.



8. Undo the five fastening screws found underneath the strip in the central bumper area.



9. Disconnect the water line (1) for the telescopic headlight washer spray nozzles, then remove the front bumper (2).



10. When refitting, follow the operations in reverse order, taking care to align the bumper with the mudguard. Also tighten the bumper fastening screws to torque.

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WORKSHOP MANUAL

Section	09.10 - 1	
Procedure N.	09.10.004 - 00	Time: 0.50 h
Description	COMPLETE RADIATOR GRILLE -	
Validity	19/02/2016 - RELEASE 130	
Last Modify	N/D	First Release

COMPLETE FRONT GRILLE

Removal – Refitting

1. Undo the 14 fastening screws on the front grille (1).



2. Remove the complete front grille together with the brand shield.



3. When refitting, follow the above procedures in reverse order.
