

MC Stradale [83283 - 99999999]  
2016 - CHINA  
4700 cc CAMBIOCORSIA



Technical Service Department  
Servizio Assistenza Tecnica

## WORKSHOP MANUAL

<b>Section</b>	09.10 - 1	
<b>Procedure N.</b>	09.10.001 - 02	Time: 2.05 h
<b>Description</b>	COMPLETE FRONT BUMPER -	
<b>Validity</b>	19/02/2016 - RELEASE 130	
<b>Last Modify</b>	N/D	First Release
<b>Linked Procedures</b>		
08.30.001-0	8.30.001 - RH HEADLIGHT COMPLETE-Removal/refitting or replacement	
08.30.002-0	8.30.002 - LH HEADLIGHT COMPLETE-Removal/refitting or replacement	
09.14.001-0	9.14.001 - FRONT UNDERBODY GUARD-Removal/refitting or replacement	

## COMPLETE FRONT BUMPER

### Removal - refitting

1. Remove the front underbody guard.

9.14.001 - FRONT UNDERBODY GUARD-Removal/refitting or replacement

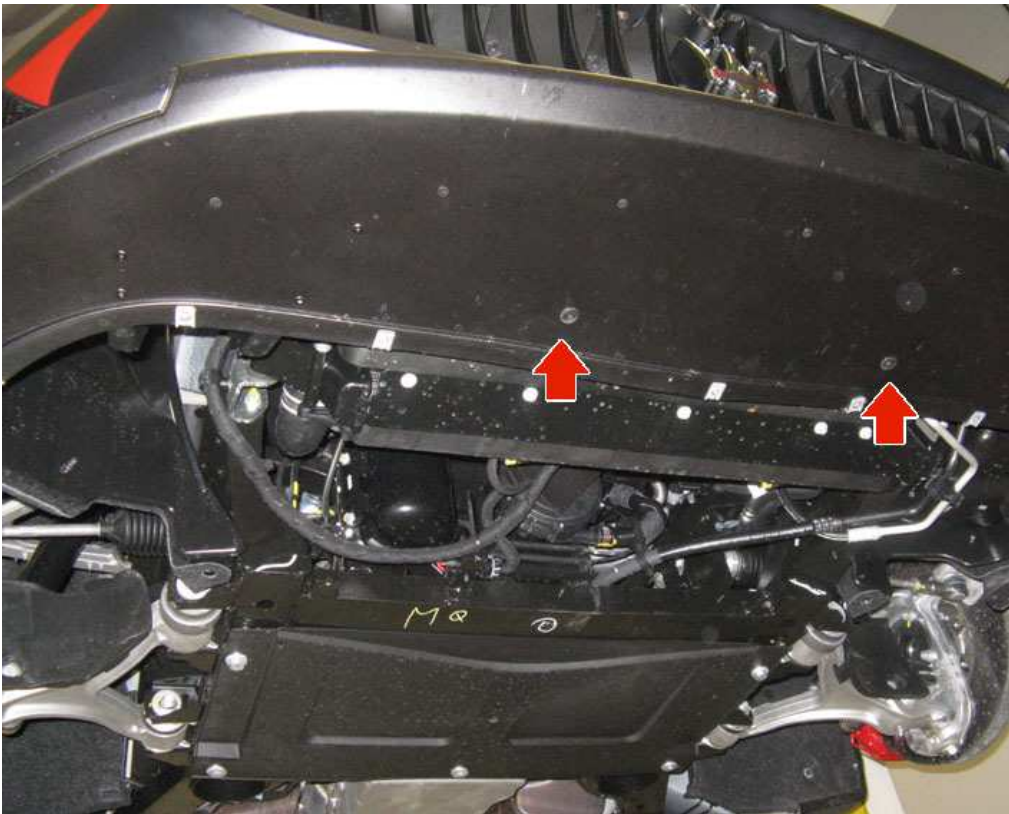
2. Remove both the headlight clusters.

8.30.001 - RH HEADLIGHT COMPLETE-Removal/refitting or replacement

8.30.002 - LH HEADLIGHT COMPLETE-Removal/refitting or replacement

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3. Undo the lower central screws on the bumper.



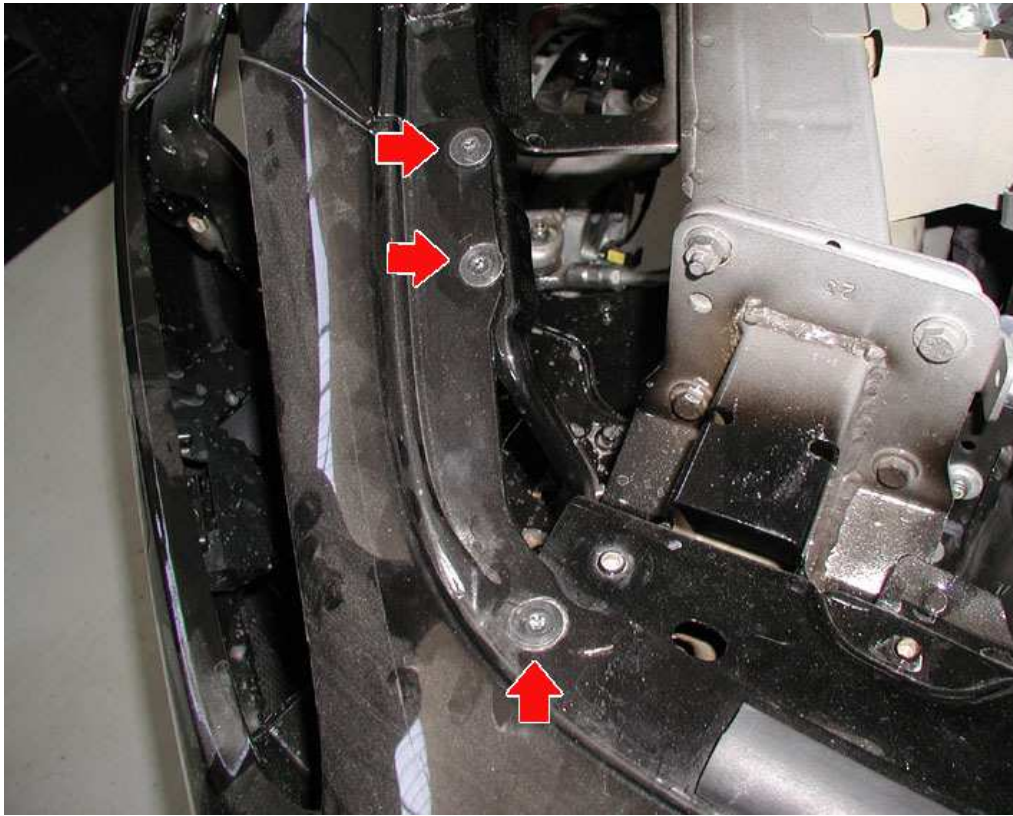
4. Working from the right-hand and left-hand side, undo the lower screws



5. Undo the fastening screws on both sides of the mudguard, in the seats of the front light clusters.

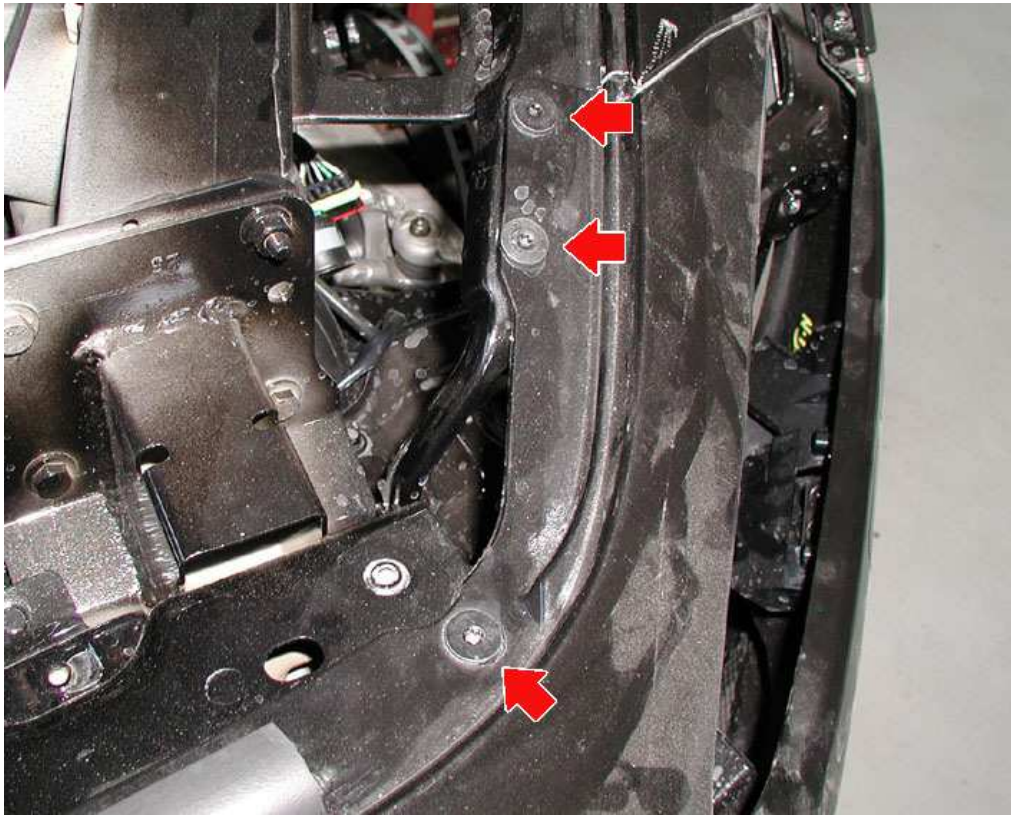


6. Undo the screws that fasten the front bumper to the right-hand side mudguard.



7. Undo the screws that fasten the front bumper to the left-hand side mudguard.





8. Undo the five fastening screws found underneath the strip in the central bumper area.



9. Disconnect the water line (1) for the telescopic headlight washer spray nozzles, then remove the front bumper (2).



10. When refitting, follow the operations in reverse order, taking care to align the bumper with the mudguard. Also tighten the bumper fastening screws to torque.

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## WORKSHOP MANUAL

<b>Section</b>	09.10 - 1	
<b>Procedure N.</b>	09.10.004 - 00	Time: 0.50 h
<b>Description</b>	COMPLETE RADIATOR GRILLE -	
<b>Validity</b>	19/02/2016 - RELEASE 130	
<b>Last Modify</b>	N/D	First Release

### COMPLETE FRONT GRILLE

#### Removal – Refitting

1. Undo the 14 fastening screws on the front grille (1).



2. Remove the complete front grille together with the brand shield.



3. When refitting, follow the above procedures in reverse order.

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